Before the early 1980s, fences and walls were built mostly of wood, brick and stone. Costly to create and subject to deterioration, these original building blocks were joined by a new generation of materials that offered aesthetic, functional and economic advantages: concrete fencing.

Now offered by Artisan Precast, the original branded line of custom-molded, concrete-based screening wall and perimeter fence systems was first introduced in 1982. Today our CHISELCRETE®, FENCESTONE®, WOODCRETE®, BRICKCRETE®, CEDARCRETE®, WOODCRETE® RAIL, and SMOOTHCRETE™ products are chosen by architects, engineers, commercial and residential developers, public works and utility companies. The reasons are clear:

**Aesthetics** Created from our own custom molds, Artisan screening walls and perimeter fences provide the look of stacked stone, crafted wood and old brick to create a warm and welcoming ambiance. Rich custom colors and textures on both sides complement landscapes and existing structures, and can be creatively combined with such elements as wrought iron and masonry columns.

**Durability** Maintenance-free Artisan products are ideal for diverse soil conditions, termite-free and not subject to warping, fading or rotting. They are precision manufactured in a National Precast Concrete Association certified plant for high quality assurance.

**Versatility** Artisan products are excellent as sound and security barriers, require no continuous foundation, withstand typical ground movements and can be installed up to 20 feet high. If damaged, components can be replaced without affecting the overall structure. Our products meet technical specifications of cities and counties nationwide, as well as California seismic codes and Florida wind-load requirements.

**Service** Artisan Precast provides products and installation to create wall and fence systems of the highest quality. The Artisan team includes professionals from engineering and construction industries who have first-hand experience erecting walls and fences. From site plans and shop drawings to recommendations for specific needs, Artisan Precast delivers excellence.

**Value** Artisan’s beautiful screening walls and perimeter fence systems offer all the above advantages at considerably less expense than traditional materials.

Artisan Precast defines walls and fences with solutions designed to last.
Artisan walls are a timely solution for Homeland Security, providing high security combined with color schemes that blend well with local communities.

Wall and fence systems are engineered and manufactured with steel-reinforced concrete panels and embedded high-strength vertical steel rods in each concrete post. To protect against vehicular penetration, posts are secured in concrete foundations at five to eight foot intervals. If a collision should occur, posts and panels can be replaced faster and more economically than with masonry walls. Similarly, individual fence components allow easy and economical repair. Specially ordered systems offer enhanced concentrations of steel and higher strength concrete. Steel plates are also available for attaching barbed wire arms atop posts.

Utility companies regularly specify Artisan products for perimeter security at electrical substations, compressor stations, booster stations, pump stations and lift stations, as well as water storage and natural gas facilities. Our systems offer permanence and noise reduction with cost effectiveness compared to poured-in-place concrete, stone or masonry. In addition, aesthetically pleasing Artisan products can be installed more quickly than traditional masonry walls. We work closely from specifications to bidding through installation to ensure that wall systems are properly executed within construction timetables.

Architects need precise information and a wide swath of customizing options for clients. We pride ourselves on collaborating to provide samples, specifications and customized site solutions. With our in-house molding equipment, we can draw upon a rich palette of finishes, textures and colors to create enhancing details that add value to a property. Architects further appreciate the “greener” nature of many Artisan products. We manufacture our products using 20% recycled cement. In addition, our fences need no painting or varnishing, thus aiding in the reduction of volatile gases released into the atmosphere.

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Specifications, calculations and documentation are essential to our relationships with engineers. The Artisan staff is skilled at meeting the requirements of city and county codes, and provide comprehensive CAD product details with the precise specifications engineers need. Here are some details about the product to help with local approval.

- The fence components are thoroughly mixed and vibrated to attain minimum compression strength of 5000 p.s.i. at 28 days, using pea gravel aggregate and a corrosive inhibitor.
- The rebar conforms to ASTM A615, Grade 60.
- The steel mesh is galvanized.
- All components are manufactured with fibrillated fiber as a secondary reinforcement.
- Iron oxide pigment is added for permanent color.

Permanence and aesthetics are high priorities among developers. Artisan products offer the flexibility to create visual themes that give a property a distinctive and memorable character.

Our perimeter wall systems can be designed to include special colors, periodic columns or wrought iron inserts. We also specialize in privacy fences that shield homes from street noise and complement the landscape with a fluid visual theme. Artisan works closely with developers to understand their visions, discuss options and craft customized plans. Our commitment to service and array of proven products lay a foundation for successful communities.

Installation Process:

**Modular Concrete Components**
- T-shaped posts
- One-foot high panels
- Panel and post caps

1. Postholes are drilled five to eight feet on center in accordance with specifications.
2. Posts are set into holes and monolithically filled with 3000 p.s.i. concrete.
3. The first panel is guided down the post track. Both ends rest on the post foundations or can be elevated to accommodate drainage under the fence.
4. Remaining panels are guided down the post track and interlock with the previously placed panel.
5. The fence section is then completed by securing the panel cap to the top panel.
CHISELCRETE® is a unique precast screening wall and is a new offering from Artisan Precast. Many customers choose CHISELCRETE® for its aesthetic design to complement specific architectural detail or for serving as a security barrier for sensitive projects.

CHISELCRETE® uses an integral coloring system that creates a superb finished wall for your project. The integral coloring system also eliminates any painting or repairing that a concrete block wall would require.
WOODCRETE® was the first precast concrete fence of its kind to be introduced to the market more than 25 years ago. It quickly earned a place on the landscape by providing the visual impact of crafted wood and the longevity of concrete.

WOODCRETE® features the familiar whirls and patterns characteristic of deep wood grain texture, augmented by slight "distressed" features inherent in concrete. The preferred brand for a broad range of applications, WOODCRETE® is popular for residential, commercial and industrial developments.

In addition to new construction, WOODCRETE® is well suited for replacing weatherworn wood fencing. It is easy to install and requires virtually no maintenance.
FENCESTONE®

Now you can have the look of authentic stone with its distinctive clefts and crevices in a durable product that doesn’t put your budget between a rock and a hard place.

FENCESTONE® is aesthetically appealing with its intricate yet subdued pattern that merges well with natural landscapes. The texture of the fence appears to shift with changing sunlight, adding visual interest throughout the day. The product’s deep texture also noticeably reduces highway and street noise.

FENCESTONE® is excellent for residential communities and adds value to various types of developments.
Featuring durable construction and maintenance-free design, WOODCRETE® RAIL has emerged as a popular and versatile alternative for two, three and four rail fences. Our WOODCRETE® RAIL fence has an authentic appearance highlighted by an accentuated wood grain texture and pattern. Attractive, practical and economical, WOODCRETE® RAIL is often specified and chosen for barriers along residential streetscapes, city parks and equestrian paths. It is easy to install and requires virtually no maintenance.

Brick walls are as American as apple pie, but can be costly and time-consuming to create and keep standing. BRICKCRETE® provides the classic visual impact of weatherworn “used” brick in an affordable product that is fast and easy to construct and has a virtually unlimited longevity. BRICKCRETE® features rounded edges with chipped and pitted details that closely resemble real bricks. The pattern and texture is an excellent match for existing brick structures and creates a classic ambiance that complements the landscape.
SMOOTHCRETE™ is a practical alternative to a concrete block wall. Consisting of smooth panels, the design is a perfect fit for a broad range of developments and projects. SMOOTHCRETE™ has also been popular in situations dealing with security barriers for sensitive walls.

SMOOTHCRETE™ is designed with integral coloring and that limits the amount of maintenance that regular concrete block walls require. Manufactured using our proprietary molds, this superb finished wall has a unique aesthetic look that is very pleasing to the eye and practical for the pocket.

CEDARCRETE®

Cedar and redwood fences are expensive to build and require considerable ongoing maintenance. CEDARCRETE® has become a welcome alternative as it combines carefully crafted wood detailing and customized colors with extreme durability and ease of installation.

The board on board design, top and bottom cap rails, and deep grain texture are hallmarks of CEDARCRETE®.

This Artisan product is popular across a wide range of applications, from new installations to replacement of weatherworn wood.